



**Certificate**  
No. 10281-10



# Certificate

Kiwa Sertifiointi Oy has granted this certificate as proof that the quality system of

**Elcoline Group Oy**  
**Varkaus**

complies with the requirements of the standard

**ISO 3834-2:2021**

Certification covers

**Design, manufacture, installation, maintenance, repair and operation of industrial pipes, pipelines, steel structures, and components (including boilers, pressure equipment, and machinery).**

**Elcoline Oy: Oulu, Raahе and Voikkaa.**

**SSG Sahala Oy: Joensuu, Laukaa, Mäntyharju and Varkaus.**

The certificate is issued on 2025-10-24  
(first issue 2018-07-02).  
The certificate is valid until 2027-07-02.

Maija Vanttaja, Managing Director

The certificate is valid on condition that the quality system of the organization remains in compliance with the aforementioned standard and the General Regulations ABC 200. The validity of the certificate can be verified on the Internet at [www.kiwa.com/fi](http://www.kiwa.com/fi).



Elcoline Group Oy  
Relanderinkatu 2  
78210 VARKAUS

**Scope of activity**

Type of product(s)	<b>Pressure equipment, piping and steel structures. Watertube boilers, firetube boilers.</b>
Parent material group(s) (CEN ISO/TR 15608)	<b>1.1, 1.2, 1.3, 2.1, 3.1, 4.1, 4.2, 5.1, 5.2, 5.3, 6.1, 6.2, 6.4, 7.1, 8.1, 8.2, 10.1, 10.2, 11.1, 41, 43, 44, 45, 51</b>
Welding processes (ISO 4063)	<b>111, 121, 122, 135, 136, 138, 141, 783</b>
Documents used by the manufacturer in relation to conformity (ISO documents listed in ISO 3834-5, other documents or standards)	<b>ISO 9606-1, ISO 9606-4, ISO 9712, ISO 13916, ISO 14731, ISO 14732, ISO 15607, ISO 15609-1, ISO 15614-1, ISO 15614-5, ISO 17635, ISO 17637, ISO 17662, ISO 17663</b>
Responsible welding coordinator(s) (qualification, competency level ISO 14731)	Group, Pääkoordinoija: <b>Sini Salonen IWS (FI 02775), level S</b> Varkaus, Joensuu: <b>Juri Markkanen IWS (FI 01987), level S</b> Laukaa: <b>Tomi Heinonen IWS (FI 01347), level S</b> <b>Toni Väisänen IWS (FI 02890), level S</b> Kouvola, Mäntyharju: <b>Harri Pehkonen IWE (FI 00649), level C</b> Turku, Naantali, Rauma, Riihimäki, Kitee, Oulu, Raahe: <b>Jarmo Koskivuori IWT (FI 00233), level C</b> Lisäksi: <b>Antti Kolehmainen IWE (FI 00515), level C</b> <b>Matti Käki IWT (FI 00317), level C</b> <b>Juha Koponen IWS (FI 02577), level B</b>