Certificate
No. 10281-12

Certificate

Kiwa Sertifiointi Oy has granted this certificate as proof that the quality system of

Elcoline Group Oy
Varkaus

complies with the requirements of the standard

ISO 3834-2:2021

Certification covers

Design, manufacture, installation, maintenance, repair and operation of industrial pipes, pipelines, steel structures, and components (including boilers, pressure equipment, and machinery).

Elcoline Oy: Joensuu, Laukaa, Mäntyharju, Oulu, Raahe, Varkaus and Voikkaa.

TGS Finland Oy: Varkaus.

The certificate is issued on 2026-10-01
(first issue 2018-07-02).
The certificate is valid until 2027-07-02.

Maija Vanttaja, Managing Director

The certificate is valid on condition that the quality system of the organization remains in compliance with the aforementioned standard and the General Regulations ABC 200. The validity of the certificate can be verified on the Internet at www.kiwa.com/fi.

kiwa CERTIFIED ISO 3834-2 Kiwa Sertifiointi Oy

FINAS Finnish Accreditation Service S005 (EN ISO/IEC 17065)

Certificate Annex
No. 10281-12

Elcoline Oy
Relanderinkatu 2, 78200 Varkaus
Myllytie 10, 45910 Voikkaa
Kiiluntie 4, 92120 Raahe

Scope of activity

Type of product(s)	**Mechanical maintenance work, machine installation and piping work. Water tube boilers, flue boilers, metal industrial piping**
Parent material group(s) (CEN ISO/TR 15608)	**1.1, 1.2, 1.3, 2.1, 3.1, 4.1, 5.1, 5.2, 5.3, 6.1, 6.2, 6.4, 7.1, 8.1, 8.2, 10.1, 10.2, 43, 44, 45, 51, 52**
Welding processes (ISO 4063)	**111, 121, 135, 136, 141, 783**
Documents used by the manufacturer in relation to conformity (ISO documents listed in ISO 3834-5, other documents or standards)	**ISO 5817, ISO 9606-1, ISO 9606-4, ISO 9606-5, ISO 13916, ISO 14555, ISO 14731, ISO 14732, ISO 15607, ISO 15609-1, ISO 15612, ISO 15613, ISO 15614-1, ISO 15614-7, ISO 17622**
Responsible welding coordinator(s) (qualification, competency level ISO 14731)	**Sini Salonen IWS (FI 02775), level S** **Jarmo Koskivuori IWT (FI 00233, level C** **Harri Pehkonen IWE (FI 00649), level C** **Juri Markkanen IWS (FI 01987, level S** **Tomi Heinonen IWS (FI 01347), level S** **Toni Väisänen (FI 02890), level S**
Other personnel qualified for coordination	**Antti Kolehmainen IWE (FI 00515), level C** **Matti Käki IWT (FI 00317), level C** **Juha Koponen IWS (FI 02577), level B**